

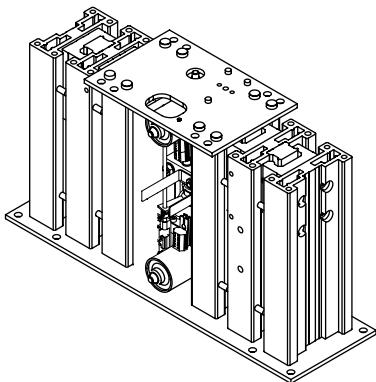
TMS

Telescopic pillar



Read this manual before installing, operating or maintaining this actuator. Failure to follow safety precautions and instructions could cause actuator failure and result in serious injury, death or property damage.





Technical Instructions

TMS Telescopic Actuator

Contents

1 General Information	.2
1.1 Usage of Technical Instructions	.2
1.2 Explanation of Symbols	.2
1.3 Proper Usage	.2
1.4 Ambient conditions	.2
2 Function	.3
2.1 TMS Telescopic Actuator Function Description	.3
2.2 Design	.4
3 Assembly and Commissioning	.5
3.1 Included in the Shipment	.5
3.2 Assembly	.6
3.3 Electrical Connection	.8
3.4 Commissioning	.10
4 Operation	.11
4.1 Controlling the TMS10 EASY Type Drive	.11
4.2 Controlling the TMS00 MECHANICAL Type Drive	.12
5 Service and Maintenance	.13
5.1 Service	.13
5.2 Maintenance	.14
5.3 Guaranty	.14
5.4 Disposal	.14
5.5 Liability	.14
6 Technical Information	.15
6.1 Dimensional Drawings TMS10 EASY Type	.16
6.2 Dimensional Drawings TMS00 MECHANICAL Type	.17
7 Troubleshooting and Fault Remedies	.18

Standards applied

UL 2601
EN 60601-1

SKF Actuation System (Liestal) AG
Oristalstrasse 97
CH-4410 Liestal
Phone +41 61 925 41 11
Fax +41 61 921 37 04
E-mail actuators@skf.com
Web www.skf.com

1 General Information

1.1 Usage of Technical Instructions

The Technical Instructions are aimed at design engineers or specialists who use the TMS telescopic actuator (hereafter referred to as "TMS") in their products as well as fitters who install the drive. The technical information contains all relevant instructions on this Magnetic product. Subject to modifications in the interest of technical progress.

Please read the technical instructions carefully and follow the safety instructions.

The Technical Instructions must also be used when drafting the user manual for the end product particularly those instructions which involve the safe use of the product.



This symbol identifies actions and conditions which can be hazardous to people or property. Follow the instructions exactly!



This symbol identifies helpful or useful instructions for the user.



The TMS telescopic drive may not be operated in an atmosphere with danger of explosion.



For transport purposes, the TMS can temporarily be loaded with max. 1000 N of tension.



The maximum load specified on the name plate as well as the permissible eccentric load according to the asymmetrical load diagram may not be exceeded.

Non-compliance can result in destruction of the drive.



In the end application, the machine should be protected from contact and contamination. Otherwise, the service life can be reduced.

1.2 Explanation of Symbols

Potential hazards and important instructions are identified with the symbols to the left.

1.3 Proper Usage

The TMS is especially designed to position examination tables for diagnosis and is in conformity with standards EN60601-1, and UL2601.

The TMS may only be subjected to one pressure load. Tensile forces may not affect it.

The TMS telescopic actuator is only appropriate for internal applications and may not be exposed to the elements.

The open construction requires safety device or a cover which protects people from catching body parts and the machine from contamination.

1.4 Ambient conditions

Operation:

- Temperature +10°C to +40°C
- Air moisture max. 85%

Storage/Transport:

- Temperature -20°C to +40°C
- Air moisture max. 95%

2 Function

2.1 TMS Telescopic Actuator Function Description

2.1.1 Guidance System

The lifting element was especially designed for small-dimension installations and large eccentric loads.

The possible stroke with minimum assembly dimensions is achieved through two parallel and telescopic linear guides. These linear guides (guidance system with circulation balls) are reinforced with special aluminum profiles. The double telescopic arrangement of the linear guides achieves an optimal stroke - overall dimension ratio. (Assembly dimension = 1/2 stroke + 176 mm)

2.1.2 Drive Unit for TMS10 EASY Type

The stroke motion occurs with two parallel spindle systems. One spindle system consists of a ball screw spindle, a motion nut, a DC motor and a wrap spring brake. The motion nuts on the two spindle systems are attached to the middle section. One motor spindle configuration mounted to the upper mounting plate and the bottom plate. Each of the spindle systems takes on one half of the life and the speed of the entire stroke system. The motion nuts (ball nuts) only have one safety catch nut which stops the system in the case of a total failure and prevents a reduction of the load.

The two DC motors are operated by a control system (COM6).

2.1.3 Drive Unit for TMS00 MECHANICAL Type

The MECHANICAL drive unit works in essentially the same way as the EASY drive unit. The difference is that the MECHANICAL drive system has no electrical drive of its own. The user must install his own drive.

The system consists of two spindle systems and a double worm gear. The gear drives the two motion nuts which run on the ball screw spindles. The ball screw spindles are attached on the upper mounting plate and the bottom plate.

2.1.4 Operating Principles for the Control of the TMS10 EASY Drive

The main process of the COM6 control unit controls and regulates the connected motors. The functions in the control program are activated with the hand control (EHE6), foot control (STH), and locking device (SPP6).

The functions, connector pin assignments and options for a control unit are configured ex works according to the system manufacturer requirements and cannot be changed afterwards.

Separate customer-specific documentation is enclosed with these Technical Instructions if necessary.

An integrated over-current cut-off protects the connected motors from overload.

Power Supply (Insulation class II with Function Ground)

The power voltage is transformed to a low voltage of 24 V with a thermally protected main transformer. The integrated rectifier transforms it into DC voltage.

Economy Circuit (Stand-By)

When the drives are in non-operating mode, an auxiliary transformer maintains the control supply voltage. The main transformer is automatically switched off and is thereby thermally relieved.

First Fault Safety

To ensure first fault safety, the critical safety components are equipped with control and additional functions. For detailed information, please see the Technical Instructions of the COM6 control unit, available upon request.

2.2 Design

EASY TMS10 Type

The EASY model is based on 2 DC motors which directly power a spindle on which the screw nuts run. The end position shut-off is activated by the limit switch. In order to achieve a small assembly dimension with a large stroke, the two drive units are coupled to the middle section via a plate.



Protection against thermal or dynamic over-load is only guaranteed when a Magnetic control unit is connected.

The supply cable is fixed to the telescopic actuator in the EASY model. The DC drives are protected from thermal and electrical loads by the connected Magnetic control unit.

MECHANICAL TMS00 Type

The MECHANICAL model is based on a double worm gear which drives two extension tubes into which the screw nuts are permanently fixed. The screw nuts run on the fixed mounted spindle units.

The MECHANICAL model does not include a drive and a control unit. It is the user's responsibility to define an adequate drive and control system which meets his needs.

Here the requirements indicated in chapter 3.2.4 must be taken into consideration.



The first fault safety of the complete system must be checked in the end unit to rule out any possible hazards to persons or property



During a first fault it is possible that the unit can come to a stop and can not be set again!



*When the on time is too long, a temporary function failure can occur in the TMS.
When the drive has cooled, the power cable must be unplugged for 1 minute so that the electrical self-lock of the thermal switch can reset.*

Control System of the TMS10 EASY Type Drive

The D.C. motor is supplied with power via an external Magnetic control system. These components determine the polarity of the D.C. voltage and the running direction of the drive.

The drive is activated via the control unit and the connected control elements.

The drive has extensive protection against faults. However, first fault safety cannot be guaranteed because unforeseeable defects, e.g. of a control element, can result in slow, uncontrolled movements.

Operating Mode

- intermittent 10%; 1 min ON / 9 min OFF

The drive is designed for intermittent operation. When in use for a longer duty cycle, please contact Magnetic AG, Liestal.

The EASY type drive is thermally protected by the COM6 control unit. A thermal switch built into the transformer winding switches the drive off at an elevated temperature with an electrical lock.

3 Assembly and Commissioning

3.1 Included in the Shipment

The TMS drive consists of:

- the complete lifting column
- 2 transport hooks

Optional Features:

- Power cable feed-through (max. load 250 V / 50 – 60 Hz; 6 A)
The protective earth conductor is only fed through and not connected to the metal parts of the telescope column.
- Control connection, fed through
- Cable potentiometer
- Limit switch for the TMS00 MECHANICAL type drive

Accessories

- Hand control (EHE), Table control, foot control (Comfodesk)
- Compensation plate below item No. 307362
- Compensation plate above item No. 307361

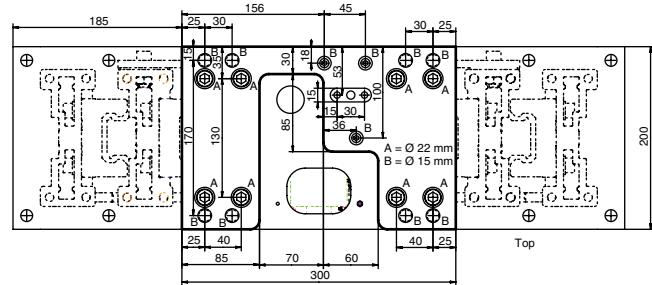


Fig. 1. Dimensions of upper compensation plate (All dimensions in MM)

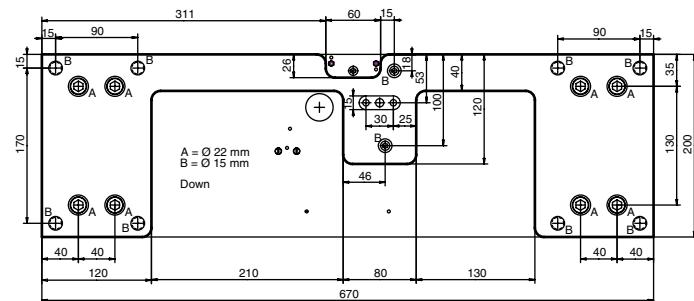


Fig. 2. Dimensions of lower compensation plate (All dimensions in MM)

3.2 Assembly

The main load direction of the TMS is the X direction. This should be kept in mind during installation. The load values are shown in chapter 6, Technical Information:

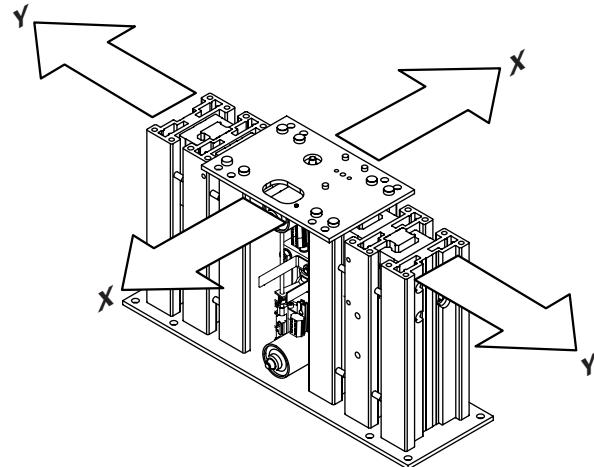


Fig. 3. Main load direction X

3.2.1 Attachment of the Bottom Plate

The stroke element must be fixed to the ground before commissioning. Here the lifting element is placed onto the lower steel plate (bottom plate). During assembly, the elements above such as the screw heads and the spindle end on the ground must be relieved or the compensation plate (item No. 307362, cf. Fig. 2) is place between the ground and the bottom plate. It is essential that the locked areas in Fig. 4 be supported for power transmission.

There are through-holes in bottom plate 8 for attachment with a diameter of 13 mm, which should all be used with M12-8.8. screws. A minimal screw reach of 25 mm and a screw stud torque of min. 70 Nm must be maintained.

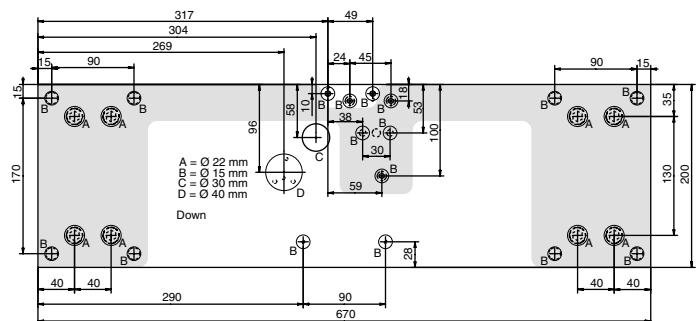


Fig. 4. Dimensions of bottom plate (Dimensions in MM)
(Locked area must be supported, cf. also Fig. 2)

3.2.2 Attachment to the Upper Mounting Plate

Attachment to the upper mounting place occurs under the same conditions as described in point 3.2.1. During assembly the elements above such as the screw heads and the spindle end on the upper mounting element should be relieved or the compensation plate (item No. 307361, cf. Fig. 1) is placed between the ground and the bottom user-side mounting element. The locked areas in Fig. 5 must be supported for power transmission.

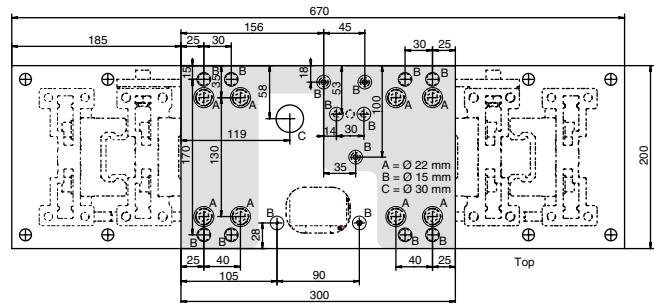


Fig. 5. Dimensions of upper mounting plate (Dimensions in MM)
(Locked area must be supported, cf. also Fig. 1)

3.2.3 Assembly of the Control Unit for the TMS10 EASY Type

The COM6 control unit is mounted to the four holes provided (Fig. 6). All positions are possible.

Care must be taken when laying the supply cables that no line can get caught in the lifting element. (High catching and shearing danger).

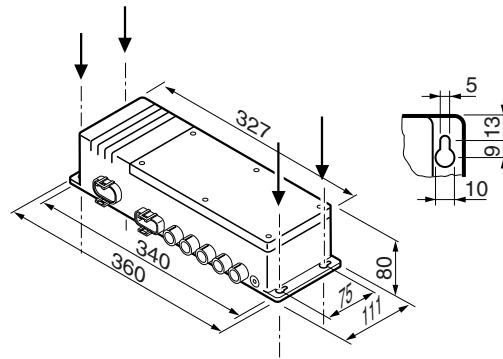


Fig. 6. Overall dimensions COM6 control unit

3.2.4 Assembly of a Drive Motor with the TMS00 MECHANICAL Type

The user installs the drive motor with the MECHANICAL model. The connection between the drive shaft and the motor shaft must be done with a flexible coupling. The connection dimensions are shown in the dimension drawing (cf. chapter 6, Technical Information). The maximum torque of 0.9 Nm at 6000 rpm, which can be fed into the gear, must be maintained.

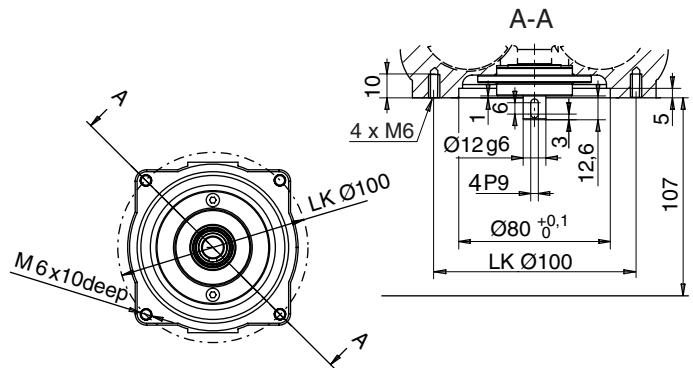


Fig. 7. Flange dimensions type TMS00 for connection to a motor

The connecting cable to the motor has to be laid so that it can run through one half of the lifting height with the drive (e.g. spiral cable). When routing the cable care should be taken that no line could get caught or sheared.

3.3 Electrical Connection



The power cable must be accessible at all times in order to unplug the system from the power supply in the event of failures.



The supply voltage must correspond to that indicated in the control unit technical information. Otherwise, the control unit can be destroyed or not function.

Connecting the Power Cable

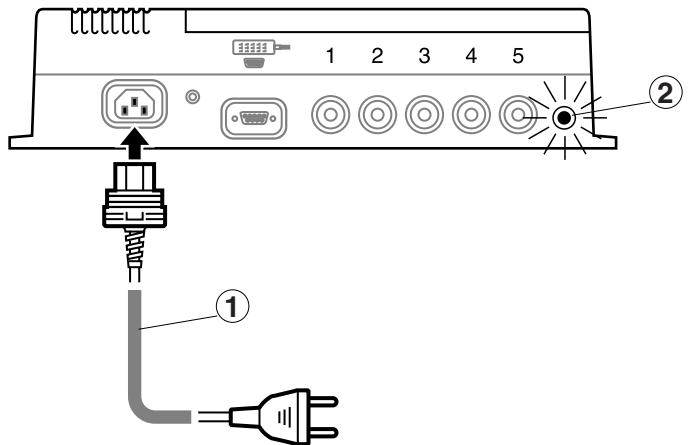


Fig. 8. Power cable connection

Plug in the power cable into the left jack of the control unit. If the control unit is connected to the power supply, the power voltage display illuminates with a (2) green light.

Connecting the Control Element(s)

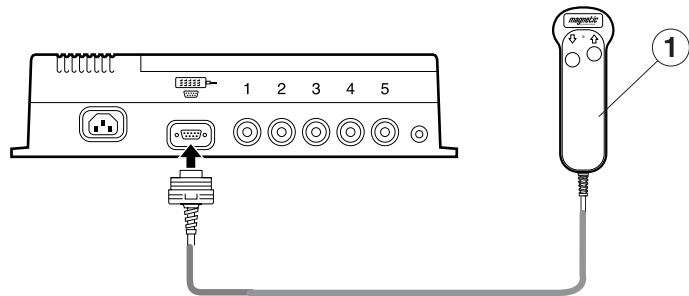


Fig. 9. Connection of a control element

Plug the D-SUB connector of the control element into the control unit jack provided (Fig. 8).

Which control elements are used depends on the system manufacturer requirements. Please follow the instructions in the separate customer-specific documentation. In Fig. 8, for example, hand control EHE6 is shown.

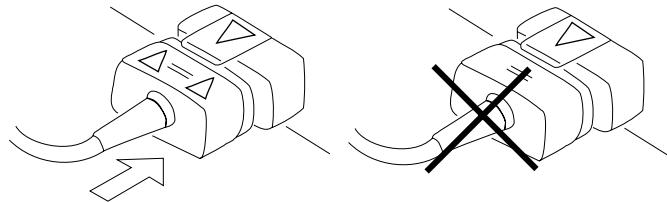
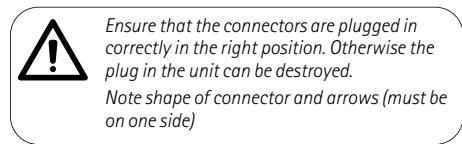


Fig. 10. Connector for control element (Note arrows)

When plugged in, the cables are strain-relieved and sealed by the integrally cast cams. The cams lock into the locking clamp.

Connecting the Drives and Limit Switch

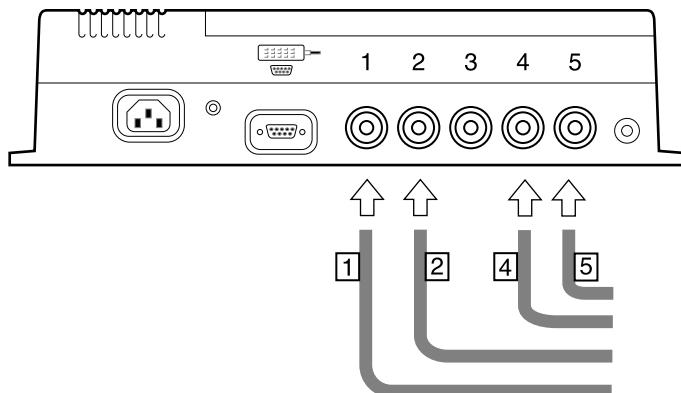


Fig. 11. Connections for drives

The drives and limit switch are strain-relieved and must be connected in the following way:

1. Plug in the connector (the sealing rings may no longer be visible).
2. Insert special key No. 140375.
3. Interlock the special key by moving it 30° to the right against the end stop (cf. Fig. 12).

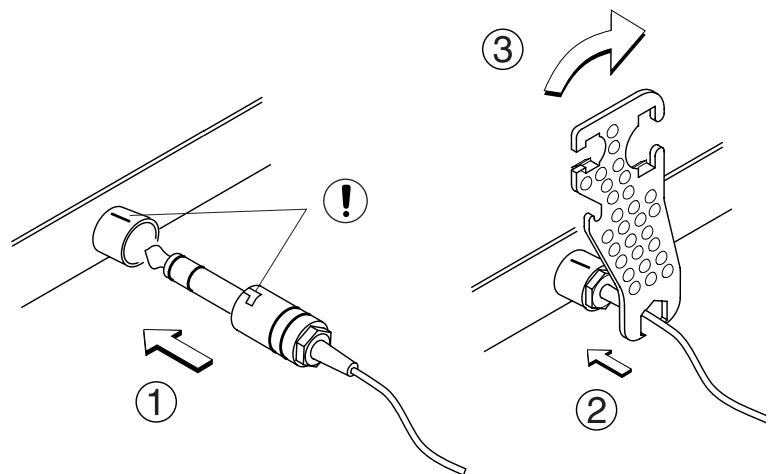


Fig. 12. Connecting drives

3.4 Commissioning

The lifting column is ready for operation after correct electrical and mechanical connection is completed.

An initialization run must be carried out once before the TMS can be used:

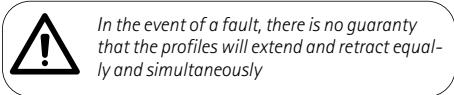
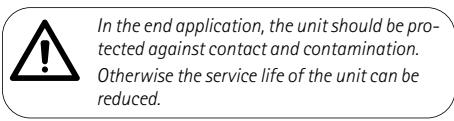
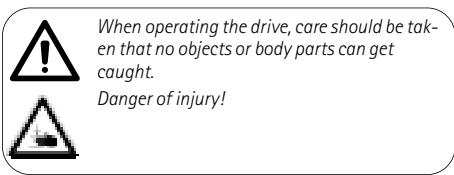
Initialization Run

Move the drives to the lower end position (reference point) using the direction buttons. Hold down the control button until all drives have reached the end position and come to a stop.



If the initialization run is not implemented, there is no guaranty that the full stroke will run.

4 Operation



During operation, the drive must be protected with a proper cover to prevent body parts or objects from getting caught in the machine.

The drives can be operated with different control elements depending on the requirements (cf. 3.1 Accessories). The following figures, for example, illustrates the operation of hand control EHE6.

4.1 Controlling the TMS10 EASY Type Drive

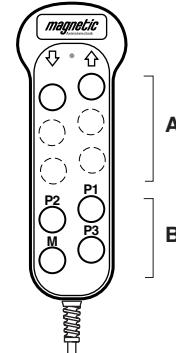


Fig. 13. Hand control EHE6

The drives can be directly controlled with the buttons in area A (Fig. 12) of the hand control.

- Button \uparrow : The drive extends
- Button \downarrow : The drive retracts

The drive retracts

Using buttons P1 to P3 of the hand control (Fig. 12, area B), positions can be reached which were pre-programmed in the control unit. Here is how to save the desired positions:

1. Using the buttons \uparrow and \downarrow , run all of the drives to the position which you would like to save under button P1 (Hold down the buttons until the desired position has been reached.)
2. Press the M button and hold it down and also press button P1.
3. Release both buttons simultaneously. Information being saved is confirmed by an acoustic signal.
4. Repeat steps 1 to 3 to program the buttons P2 and P3 if necessary.

Recalling the memory positions

To recall the memory position, press the corresponding button P1, P2 or P3 of the hand control (Fig. 12, area B)

Hold the button down until the drives have reached their desired position.



*The maximum torque on the shaft entrance may not exceed 0.9 Nm.
Only in the case of a fault should the drive run onto the safety bolts.
Otherwise the service life will be reduced or the drive can be destroyed.*

4.2 Controlling the TMS00 MECHANICAL Type Drive

To control the MECHANICAL drive, an appropriate control system can be used for the selected drive.

It should be kept in mind that the control unit should be equipped with a torque monitoring device. The maximum torque of 0.9 Nm may not be exceeded. Otherwise the service life can be reduced or the drive can be destroyed.

The control unit must also ensure that the safety bolts should only be reached in the case of a fault and the fault condition is recognized.

5 Service and Maintenance

5.1 Service

The TMS telescopic actuator is designed for a service life of 10 years or a 16,000 m running distance (with a maximum load according to the name plate/ load diagram).

During this time, the drive is service-free.



The drive should only be opened and serviced by Magnetic Customer Service!

Removing the Plug-in Connectors

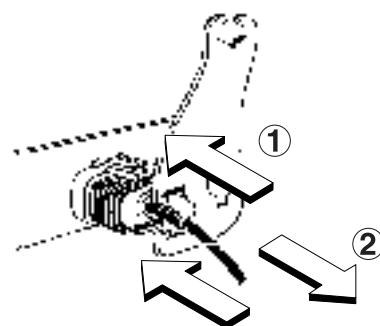


Fig. 14. Removing power and unit connectors

To remove a power or unit connection cable from the control unit, the clamps must be spread open with special key No. 140375. This is the way remove the plug (cf. Fig. 13).

(There is an opening for the special key in the power, unit, and drive plugs.)

To remove the drive connector, proceed according to Fig. 14.

1. Insert special key No. 140375 and turn it approx. 30° to the left and unlock the plug (cf. Fig. 14).
2. Remove the connector from the plug.

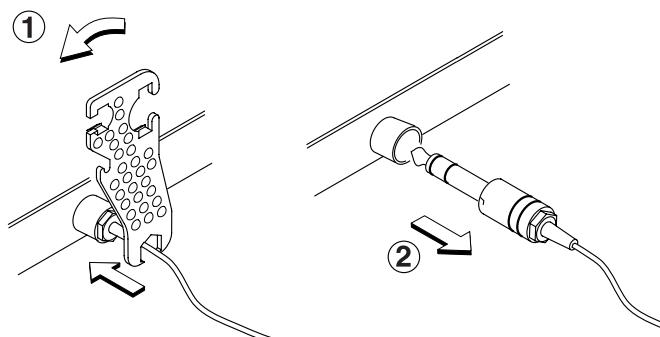


Fig. 15. Removing drive connector

5.2 Maintenance



Care should be taken that no liquid gets into the drive! The drive could be destroyed by the penetration of liquid.



The drive can neither be cleaned nor sterilized.

Protection against Water, Cleaning, Disinfection

The unit is not protected against penetration by water.

Even in the case of contamination, the drive may not be cleaned. Otherwise, the service life is reduced.

5.3 Guaranty

Provided that the operated conditions have been followed and the units show no mechanical damage due to improper usage, the guaranty is in effect for 24 periods after date of invoice for all mechanical and electrical components.

5.4 Disposal

The control components and drives can be returned to Magnetic AG for disposal.

5.5 Liability

Liability for the function of the unit is transferred in any case to the owner or operator if the unit was incorrectly installed, serviced, or maintained by persons who are not Magnetic service personnel or if an action is performed which is considered inappropriate usage.

Magnetic AG is not liable for non-compliance with the above instructions. The guaranty and liability conditions of the General Sale and Delivery Conditions of Magnetic AG are not extended by the instructions above.

6 Technical Information

	Unit	TMS10 EASY	TMS00 MECHANICAL
Versions		Stand alone	Stand alone
Push force (max.)	N	4000	4000
Torque	Nm	3000	3000
Operating mode		intermittent 10%, 1 min ON / 9 min OFF	intermittent 10% 1 min ON / 9 min OFF
Speed	mm/s	16 – 28	20 at 6000 RPM
Stroke (in increments of 100)	mm	300 – 700	300 – 700
Retracted length	mm	326 – 526	326 – 526
Voltage	V / Hz	24 DC	–
Current input	A (DC)	2 x 6	–
Torque drive shaft	Nm	–	max. 0.9 Nm
Protective system / protection class		SELV	–
Weight	kg	300 mm stroke: 64 400 mm stroke: 70 500 mm stroke: 75 600 mm stroke: 80 700 mm stroke: 85	300 mm stroke: 61 400 mm stroke: 67 500 mm stroke: 72 600 mm stroke: 77 700 mm stroke: 82

The manufacturer reserves the right to adjust the technical information without any special announcement to reflect technical progress. Magnetic AG, Liestal is happy to provide information on up-dates, modifications or supplements.

6.1 Dimensional Drawings TMS10 EASY Type

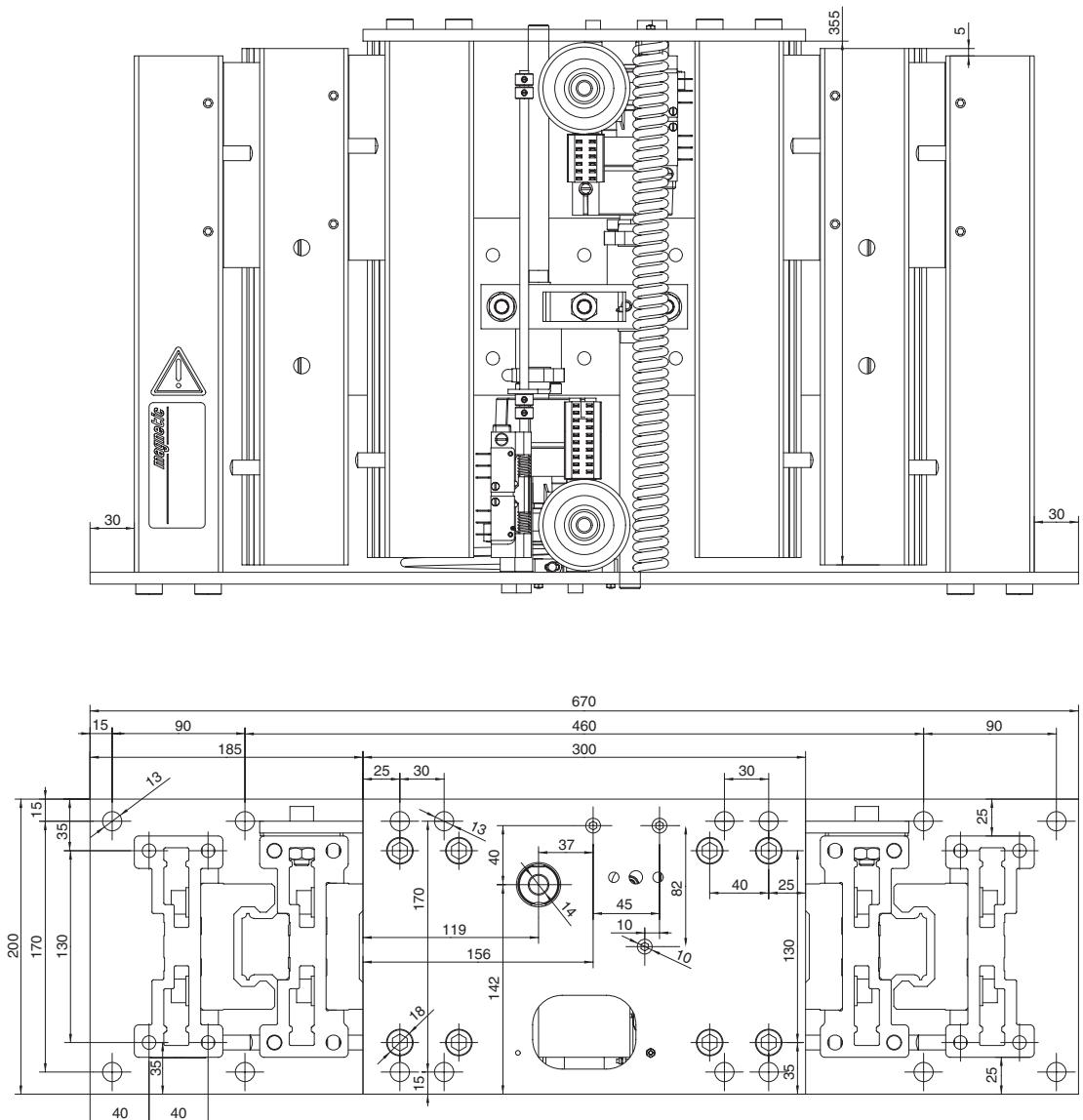


Fig. 16. TMS dimensional drawing TMS10 Easy type drive (Dimensions in MM; 1 mm= 0.0394 inch)

6.2 Dimensional Drawings TMS00 MECHANICAL Type

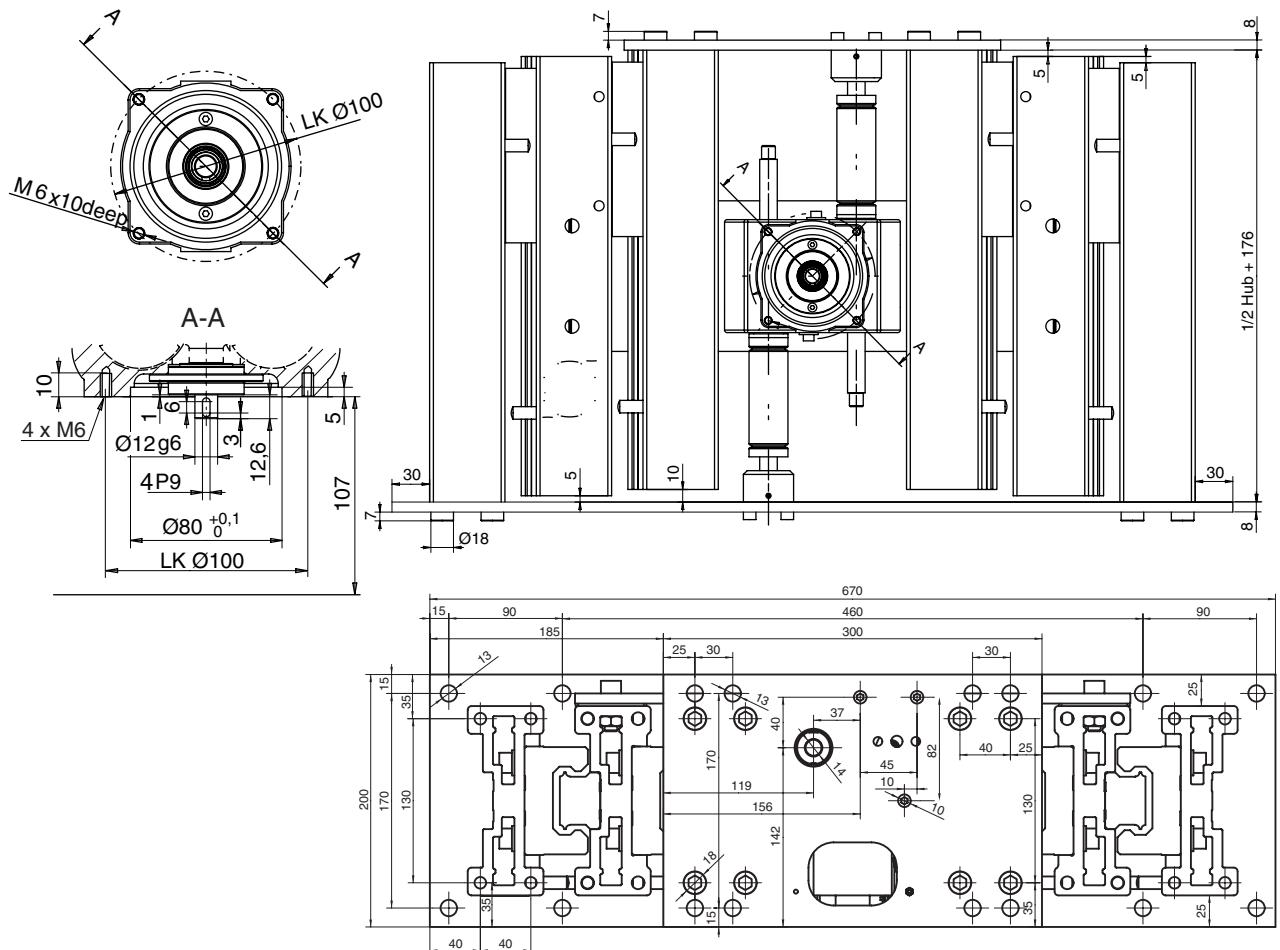
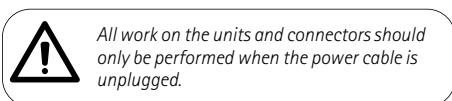


Fig. 17. TMS dimensional drawing TMSOO MECHANICAL type drive (Dimensions in MM; 1 mm = 0,02394 inch)

7 Troubleshooting and Fault Remedies



Fault	Cause	Remedy
Only for drives with power supply (master / stand-alone)		
Drive does not function	No power supply	Check power supply
	Poor connector contact	Plug in power cable correctly or check clamp connection
		Plug in control element connector correctly
	Power cable defective	Replace power cable
	Control element defective	Replace control element
	Internal fuse in control unit defective	Send drive to Magnetic service
	Motor defective	Send drive to Magnetic service
Drive only runs in one direction	Switch-off mechanism is jammed	Send drive to Magnetic service
Individual function does not work	Memory loss	Move drive to reference point (initialization run) cf. 3.4 Commissioning
Greatly reduced speed	Motor, drive or nut defective	Send drive immediately to Magnetic service
Greatly increased operating noises	Motor, drive or nut defective	Send drive immediately to Magnetic service
Clearance in the guidance system	Wear to the sliding elements or overload	Send drive to Magnetic service

Also follow the directions in the customer-specific documentation.

If you should be unable to remedy a fault, please contact Magnetic AG, Liestal.

Additional information is available from our data sheet:

Telescopic Drives
TMS10 EASY/TMS00 MECHANICAL
L5322,4100E